

Guide to Maintenance, Troubleshooting, and Repair



**LJ6VH, LJ6VHWBP
VERTICAL HANDLE
HAND CUPS**

Troubleshooting Guide

For general maintenance, inspecting and testing procedures, please refer to Troubleshooter Guides 1LTS ABS Handle Hand Cups, 1MTS Metal Handle Hand Cups or, 1STS Small Handle Hand Cups.

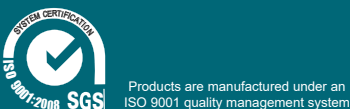
PROBLEM	CAUSE	CORRECTION
Slow leakage	Cuts on sealing edge	Replace vacuum pad.
	Dirt or lint inside pump	Wipe inside of handle with a soft cloth. Check for contamination on U-cup or button.
	Dry pump	Apply a light coating of plunger lube inside handle.
	Contaminated pad face	Clean vacuum pad.
Severe leakage	Severe contamination	Clean plunger assembly and inside of handle.
	Gouges or cuts on sealing edges	Replace vacuum pad.
Jammed or sluggish pump	Obstructed valve inlet	Remove obstruction from suction inlet (behind air filter) or from space between handle and pad.
	Severe contamination	Clean plunger assembly and inside of handle.
	Dented handle	Replace handle.
	Bent plunger	Replace plunger assembly.
Pad slips when attached	Contaminated load surface	Wipe surface clean. If necessary, wash and allow to dry.
	Contaminated pad face	Clean vacuum pad.
	Excessive glaze or wear on pad face	Replace vacuum pad (at least once every two years).
More than 10 strokes needed to apply	Any of the above	Perform general maintenance.
	Dirt or lubricant on check valve	Remove, clean and reinstall plunger assembly, retainer and check valve as directed in Disassembly and Assembly sections.

**THE ORIGINAL
& TRUSTED NAME
IN VACUUM LIFTING
EQUIPMENT**



Wood's Powr-Grip Co., Inc.
908 West Main - P.O. Box 368
Laurel, Montana 59044 U.S.A.
406.628.8231 (phone)
406.628.8354 (fax)

800.548.7341
www.powrgrip.com



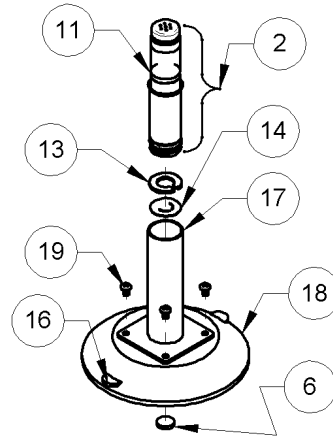
Wood's Powr-Grip products are sold through authorized dealers.

Parts and Assembly

2	90520AM	Metal Plunger Assembly
	90524AM	Metal Plunger with Audio Alarm (WBP)
6	60024	Air Filter
11		Red Line
13	61151	Check Valve Retainer
14	51100	Check Valve
16		Release Tab
17	90115	Vertical Handle
18	49416T	LJ6 Vacuum Pad
19	10006	Screws, 10-32 x 5/16"

Not Shown

29312	Pad Cover - 6"
28502	Plunger Lube



Disassembly Procedures

Remove Plunger Assembly from Handle

Grasp the head of the plunger assembly and pull it straight out from the handle. If the plunger assembly is too tight to be removed this way, it is best to return the cup to the factory for repair. Replace the plunger assembly if the plunger housing is bent or dented. Otherwise, be careful to keep the plunger assembly clean and free from contaminants when it is not in the handle. Disassembly of the plunger assembly is not recommended.

Remove Handle from Vacuum Pad

Remove the 4 handle screws, and separate the handle from the pad. Wipe off the exposed surfaces of both the handle and the pad, to ensure a good seal during reassembly. Make sure the pad's sealing ring and suction inlet are clean, dry and free of contaminants.

Remove Retainer and Check Valve from Handle

Being careful not to scratch the inside of the handle, remove the retainer and check valve using a hooked scribe or similar tool. With a soft, lint-free cloth, carefully clean these parts, as well as the plunger assembly, paying particular attention to the U-cup and end. Wrap a small dowel or rod with a soft, lint-free cloth and gently wipe the inside of the handle, to make sure it is clean and dry (lubricant-free).

Assembly Procedures

Inspect Handle and Reinstall Check Valve and Retainer

Carefully examine the inside of the handle for scratches and contaminants, using a flashlight for illumination. Scratches between the mid-point and the closed end of the handle can cause leakage. Scratches near the open end of the handle rarely present a problem. Make sure that no lube remains inside the handle. Drop the check valve inside the handle so that it lays flat against the closed end. Using a dowel or other tool that will not scratch the sides of the handle, push the retainer all the way into the handle to hold the check valve securely in place.

Attach Handle to Vacuum Pad

Place the handle on the pad, align the screw holes and reinstall the handle screws.

Reinsert Plunger Assembly into Handle

Using a soft swab, apply a ring of lube around the inside of the handle, at a point about 1" [25 mm] from the closed end. Keep the open end of the handle as dry (lube-free) as possible. Pump lube is recommended and available in appropriate quantities by contacting Wood's Powr-Grip Customer Service. **Do not use improper lube in the handle.**

While making certain the plunger end, check valve and retainer remain free of lube, insert the U-cup end of the plunger assembly into the handle. Push the plunger assembly until it begins to tighten; then seat the plunger assembly with one strong, swift motion. Operate the plunger to spread the lube, thoroughly coating the outside of the U-cup by twisting the plunger as it moves. Now the cup is assembled and ready for testing.